

Work Order ID 101855

May-15-13 8:33:34 AM

101855

Page 1

Item ID: D2810-5

Accept

N9000040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Strut

Start Date: 5/15/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/22/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: ML5 Date: 13-05-15 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2810	Rev C

100	NC BRAKE	0.00							
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100

Brake NC

Brake NC

NC BRAKE

Memo

0.00

1-Punch 304/316 SS Seamless Tubing 0.5" O.D. x 0.035" wall to length as per
Dwg D2810 and spec control Dwg D2727 using Jig DT8012

2-Deburr

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Quality Control

Memo

0.00

120

Black Sandtex(Ref:4.3.5.7) per QSI005 4.3

0.00

120

Powdercoat

Powder Coating

Memo

0.00

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

10:40
3200 F
11:10

1 0 13-05-15

1

1x 0 m-13/05/16

ml23480

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Item ID: D2810-5

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Strut

Stop ***NS2***

Start Date: 5/15/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/22/13 Req'd Qty: 1.00

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130 QC3- Inspect Part Finish

0.00

130

QC Memo

0.00

Quality Control

1x d M 13/05/16

140 Identify as per dwg & Stock Location: 81253 0.00

140

Packaging Memo

0.00

Packaging

12 SP 13-5-17

150 QC21- Final Inspection - Work Order Release 0.00

150

QC Memo

0.00

Quality Control

13/5/21 J

mf 13-5-21

Picklist Print

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Work Order ID: 101855

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Parent Item: D2810-5

D2810-5

Parent Item Name: Strut

Start Date: 5/15/13

Required Date: 5/22/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP A04.11.30New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304TR0.500W.035

Purchased

No

100

f

649.5195

1.9175

2.018421

M304TR0 500W 0.35

**

FF 13-05-15

304 RD Tube .500 x .035W

Location

Loc Qty

Loc Code

MAT017

649.51953

118702

0.00003

123303

151.4645

125513

498.055

M121 843

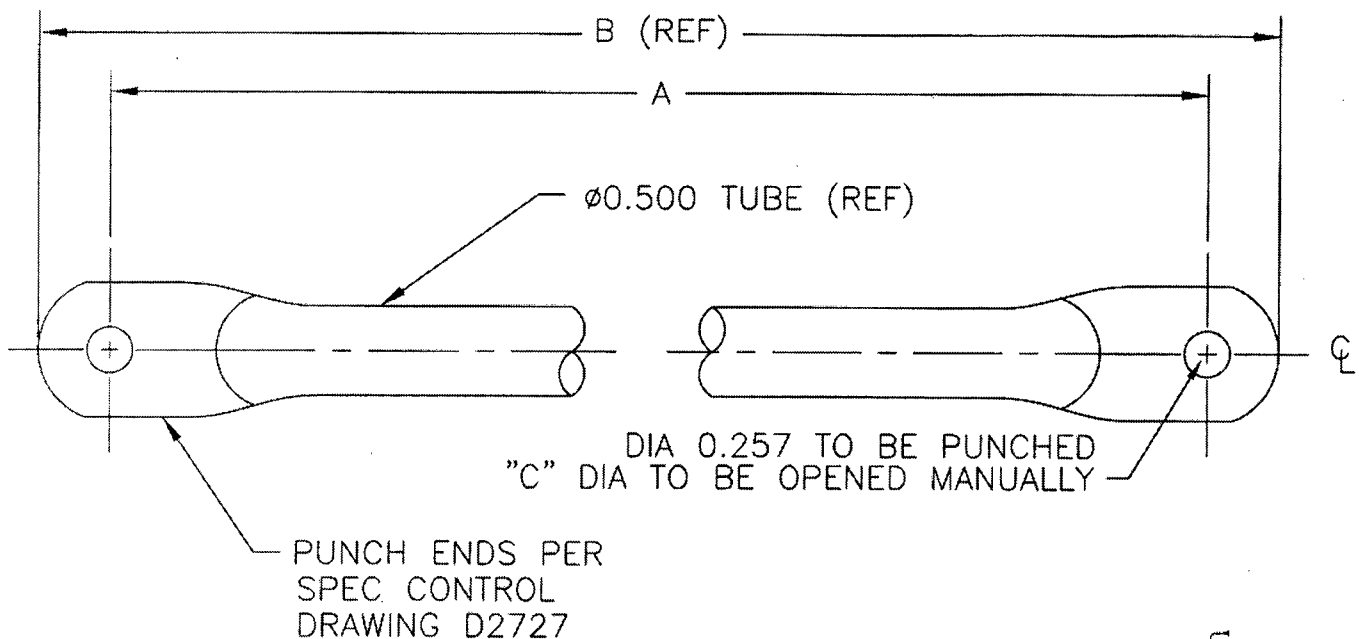
2.018



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2810	REV. C SHEET 1 OF 1
DATE 04.11.22		TITLE STRUT	SCALE NTS
A	00.11.08	NEW ISSUE	
B	03.09.11	ADD FINISH	
C	04.11.22	ADD -5	

RELEASE

US 43 11



PART #	A	B	C
D2810-1	25.33	26.13	N/A
D2810-3	24.60	25.40	N/A
D2810-5	23.01	23.81	0.266

UNCLAS
SECRET
13-05-15

D2810-1/-3/-5

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL TUBE, $\phi 0.500 \times 0.035$ WALL (M304TRO.500W.035)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
- 4) ALL DIMENSIONS ARE IN INCHES

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